

### NEW SUSTAINABLE BARRIER PRODUCTS IN OUR FILM RANGE

CHLORINE FREE & RECYPP SOLUTIONS



## COMPANY PRESENTATION

VIBAC Group is a multinational enterprise and one of the world's leading companies in packaging films industry and in the pressure sensitive self adhesive tapes.

### MARKETS

We are contributing to the growth of different industries:

- Industrial sector
- Packaging and labelling
- Transportation and logistics
- E-commerce and business services
- Building and automotive
- Professional painting and DIY

### VISION

"A successful company lives in harmony with the society and its surrounding environment. Our company has a strong philosophy of constant innovation. Our strongest focus is on social responsability, proper work ethic and safety, as well as the reduction of the environmental impact of our manufacturing process and minimizing the use of harmful products. We want to ensure sustainability and continuous improvement in the life's quality".

Cristina Battista – Vibac Group CEO

We are serving different channels:

- Converters / printers
- Wholesalers / distributors
- Professional dealers
- Large-scale retail trade
- Food industry brand owners

### MISSION

We are committed to support circular economy with dedicate R&D projects. We invest in cutting-edge production processes and raw materials to guarantee high quality standards in compliance with international regulations.

Vibac endorses a business management:

- In full respect for the environment and enabling energy savings
- / Ensuring the product safety
- Contributing to the overall social and economic development







employees

**GLOBAL PRESENCE** 6 operative plants in Europe and North America. Serving customers in over 130 countries.

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- Headquarter (Ticineto) Italy
- 2 Vinci Plant (Vinci) Italy
- L'Aquila Plant (L'Aquila) Italy
- 4 Termoli Plant (Termoli) Italy
- 5 Viggiano Plant (Viggiano) Italy
- 6 VIBAC Balcani D.o.o (Jagodina) Serbia
- 7 VIBAC TAPE Inc. (Montreal) Canada
- New Branch (Johannesburg) South Africa

# **CIRCULAR ECONOMY**

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Vibac drives the change from a linear to a circular economy within the flexible packaging market promoting two new ranges of films with increased recyclability rate and able to meet high reciclability targets.

#### PVdC Free

PVdC has been used as a barrier coating layer in food flexible packaging for decades. Nowadays, packaging producers and retailers are searching for viable alternative in order to overcome PVdC negative effects on recycled plastic quality. Vibac PVdC free range is adressing this challenge replacing previous PVdC coated film with "eco-fiendly" alternatives. PVdC free films ensure the same outstanding barrier performances to gas, aroma and mineral oils as PVdC coated ones, in addition with a better recyclability.

#### RECYPP

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Solve ECONOMY ~ CIRCUT

~ CIRCUN

There are several difficulties in collecting, sorting and recycling multimaterial structures from the post-consumer waste stream. This "hard to recycle packaging" gives a negative impact both on the yield of the recycling process and on the quality of recycled resin. RECYPP range, launched by Vibac, is focused on the arising need to overcome these difficulties. Our ready-to-recycle films are monomaterial and endorse a smart waste management.

#### MOVING TOWARDS A CIRCULAR ECONOMY

## **PVdC FREE FILMS**



Vibac chlorine free portfolio includes a broad range of items providing solutions for many market segments ranging from bakery and confectionery to cosmetic applications. New PVdC free films range boasts better sustainability than PVdC coated products while keeping excellent barrier properties even at high relative humidity levels, outstanding optical features and good machinability: the result is an appealing, cost effective and flavour preserving packaging.

	Γ.				02		3	
				THICKNESS [µm] ASTM D882	OTR [cc/m²/day] 23 °C-0% R.H. ASTM D3985	WVTR [g/m²/day] 37,8 °C-90% R.H. ASTM F1249	SIT [°C] OPMA TC4b	
		7	WL.C	25	700	- 3	90	
PVdC			WE.C	30	650	3	90	
free			X1.C	20	10	4,5	105	
	Clear high barrier		XA.C	21		4,5	90	
				26	10	4		
		7		32		3,8		
			XL.C	26	5	3	70	
	Clear medium barrier		AL.C	32	5	2,8	70	
			YA.C	20	20	6	90	
				25		5,5		
				30		5		
			YL.C	26	20	4,9	70	
	White cavitated medium barrier	Γ		32	20	5,5		
			YA.H	37		5	90	
				42		4,5		

#### MOVING TOWARDS A CIRCULAR ECONOMY

## **RECYPP SOLUTION**



RECYPP range falls within the framework of the transition from multimaterial to syngle polymer laminates offering new special films both transparent and metalized developed to replace pet outside layer and alu foil/met pet intermediate layer in duplex and triplex structures. RECYPP films are increasily used in coffee market, pet food, cheese, dried fruit and baby powder food thanks to their ultra high barrier, reduced packaging weight and ready to recycle design.

Interviews (pm) ASTM D882 1% MD [N/mm²] ASTM D882 (hot air 130 °C-5') OPMA TC4a 23 °C-0% R.H. ASTM D3985 37,8 °C-90% ASTM F12   Transparent film with improved thermal resistance and mechanical stiffness 18 2500 MD: 2,5 TD: 0,5 23 °C-0% R.H. ASTM D3985 37,8 °C-90% ASTM F12	Interfiess (pm) ASTM D882 1% MD [N/mm²] ASTM D882 (hot air 130 °C-5') OPMA TC4a 23 °C-0% R.H. ASTM D3985 37,8 °C-90% ASTM F124   Transparent film with improved thermal resistance 18 2500 MD: 2,5 TD: 0,5 20 MD: 2,5 TD: 0,5 20 MD: 2,5 TD: 0,5 10 <th>RECY</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>	RECY						
Transparent film with improved thermal resistance and mechanical stiffness REB 2500 MD: 2,5   Desc 20 TD: 0,5	REB 2500 MD: 2,5 TD: 0,5   Transparent film with improved thermal resistance and mechanical stiffness REB.C 20 MD: 3 20 5	PP		Thickness [µm] ASTM D882	1% MD [N/mm <sup>2</sup> ]	(hot air 130 °C-5')	23 °C-0% R.H.	WVTR [g/m²/c 37,8 °C-90% F ASTM F124
Transparent film with improved thermal resistance and mechanical stiffness	Transparent film with improved thermal resistance and mechanical stiffness REB.C 20 MD: 3 20 5			18		MD: 2.5		
and mechanical stiffness	and mechanical stiffness REB.C 2400 MD: 3 20 5	Transparent film with	KEB	20	2500	TD: 0,5		
				20	2400		20	5
02								
					OTR [cc/m²/d	day] WVTR [g/m²/da		

0,1

0,08

0,1

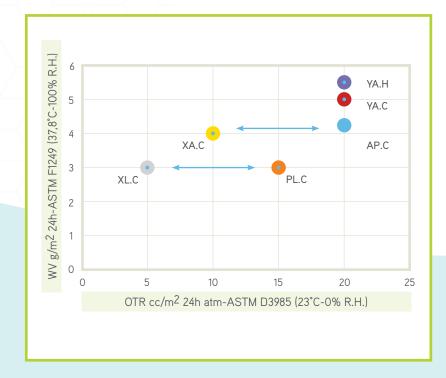
Ultra high barrier metalized coated film 18 REB.CM 30

#### MOVING TOWARDS A CIRCULAR ECONOMY

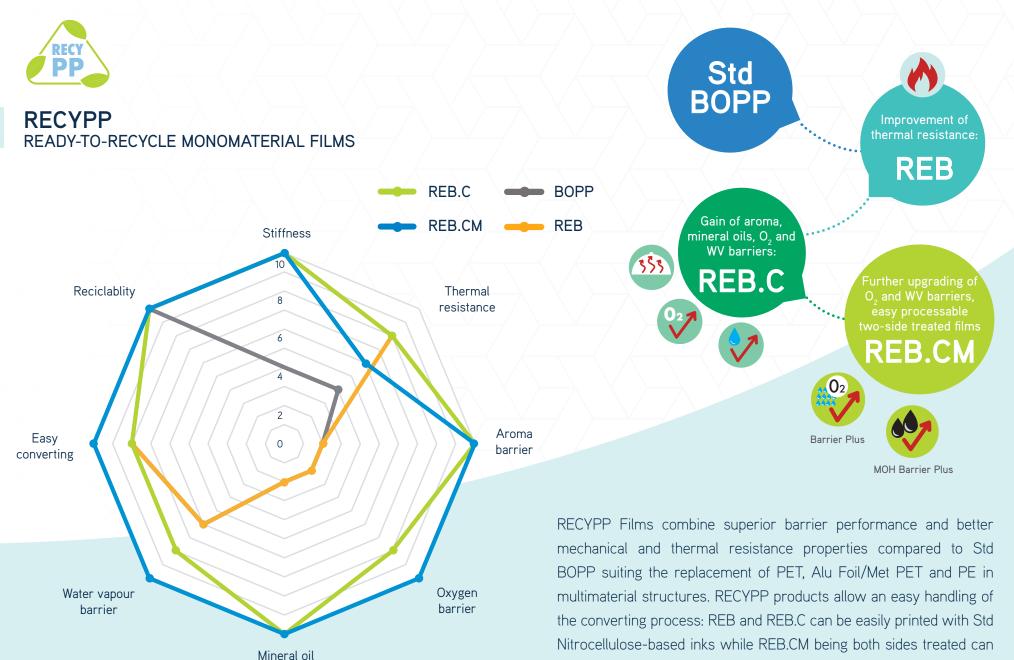
### FEATURES

### PVdC FREE VS PVdC COATED **OUTSTANDING BARRIER PERFORMANCES** PVdC coated Easy printable X-Y coated 10 Recyclability Yeld 8 6 Aroma barrier Mechanics 2 0 Mineral oil barrier Scratch resistance Oxygen barrier Water vapour barrier

In addition to their higher Reciclability Standard, PVdC Free solutions give same WVTR as PVdC coated Films and even better OTR values. Chlorine Free Films offer as well outstanding Mineral Oil and Aroma barrier. They can be easily printed with Std Nitrocellulose-based inks and offer 2% gain on square meter thanks to a lower grammage.



\*: Refers to 26µm µm for X-range product, 32µm µm for YA.H and 30µm µm for YA.C



barrier

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be laminated in coupled structures without any online retreatement.



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